

As a global enterprise, HSG sticks to providing professional and convenient service support to customers at home and board

- Professional Training**
Multiple technical training services and free operation training are provided for customers and dealers in a timely manner.
- Efficient Support**
Humanistic service model, online services and 7*24 hotline to offer solutions and assistance.
- Optimized Transport**
Multi-channel transport solutions and a professional transport solution team providing various transport cases to satisfy the demand of customers and save transportation fees.
- Sufficient Accessories**
Highly efficient accessory delivery service; multiple network inventories jointly respond to accessory demand, shortening customers' waiting times and accelerating production.
- Careful Services**
Domestic door-to-door service and free proofing, with over 100+ dealers providing efficient and convenient services.



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TPS

Bevel Tube Laser Cutting Machine

www.hsglaser.com

Company Culture

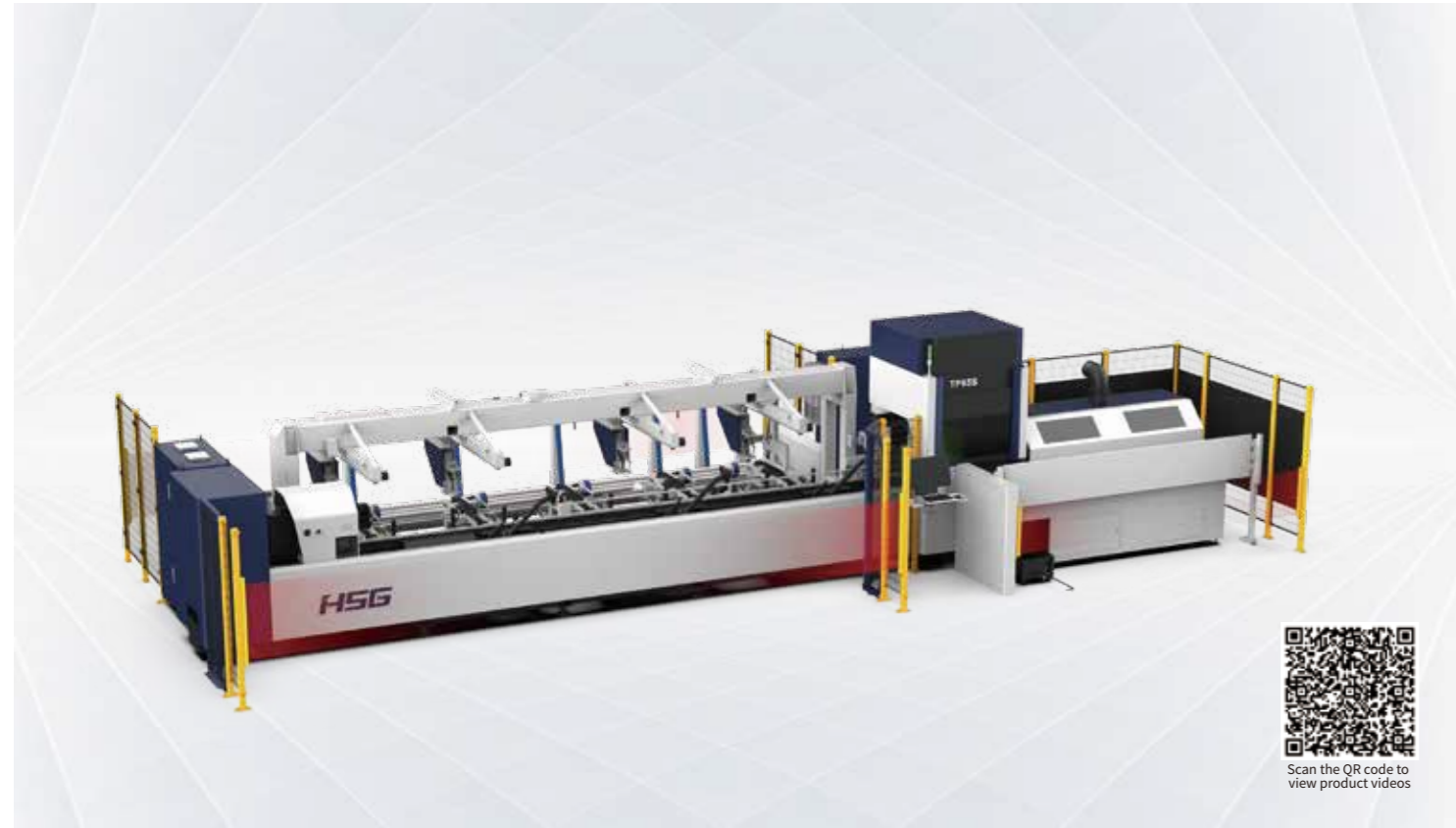
- SLOGAN**
Shape Metal, Shape Trust
- MISSION**
To support the high-speed growth of our customers
- VISION**
To be a world-leading provider of metal shaping equipments & comprehensive solutions

Company Profile

19 Global Branches	100+ Countries Covered	5 Manufacturing Bases	30+ Global Service Centers
8,000+ Annual Capability	135,000m² Occupied Area		

TPS 3000-6000W

Bevel Tube Laser Cutting Machine



Technical Parameters

Technical Parameter	TP65S
Power	3000-6000W
Rotating Speed of Chucks	120r/min
Max. Linkage Speed	140m/min
Max. Linkage Acceleration	1.2G
X/Y-axis Positioning Accuracy	±0.03mm/m
X/Y-axis Repositioning Accuracy	±0.03mm
Tailing Length	Tailings in Double-chuck Clamping Model ≥ 220mm
Cutting Capacity	Round tube Φ20 - Φ273mm Square tube □20*20 - □200*200mm Rectangular diagonal ≤ 273mm
Weight of Single Tube	200kg
Dimensions with Semi-Auto (L*W*H)	12500*4700*2600mm
Optional	8m machine bed
Safety Certification	ETL, THX
The range of pipe material	1000-6500mm

* Machine appearance, technical parameters, function description, data comparison shown in this page are from HSG in-house laboratory. All testing results and experimental data shall be subject to real machine.

High Speed and Intelligent for Better Processing

- High Speed and Precise
High-speed data transmission without time delay and strong positional energy control.
- High rotational Speed and Air Velocity
Bus system and servo motor reduce unproductive time.



X9000 Bus-based Tube Cutting Control System

- Simple Interface
Clear interface is convenient for users operating and shows cutting data in real time to save time and costs.
- Functional Integration Control
A number of core functions are showed centrally on the interface to reduce operating steps and users can easily learn to operate.

Intelligent Digital Chucks

- Closed-loop control and wireless data transmission in real time.
- Know claws clamping status and accurate tube size .
- Self-adaptive adjustment of clamping force.
- Stop immediately if empty or wrong tube is clamped, so as to lower work error rate.

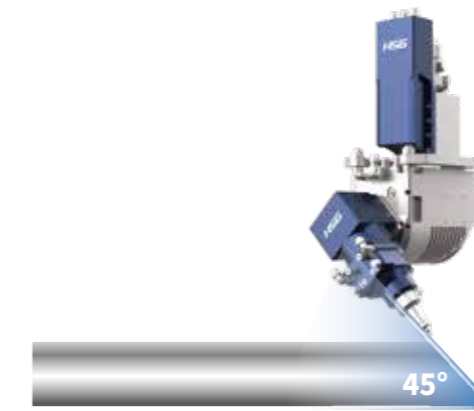


Powerful Functions Make You Never Spend Time Worrying

- Component Real-time Monitoring and Maintenance Alert
All components are detected in real time to ensure the stable use and the system is equipped with maintenance alert for careful component management

LA4 Bevel Cutting Head

- 0-45° bevel takes its shape once, for the convenience of subsequent welding and decrease of reprocessing costs.

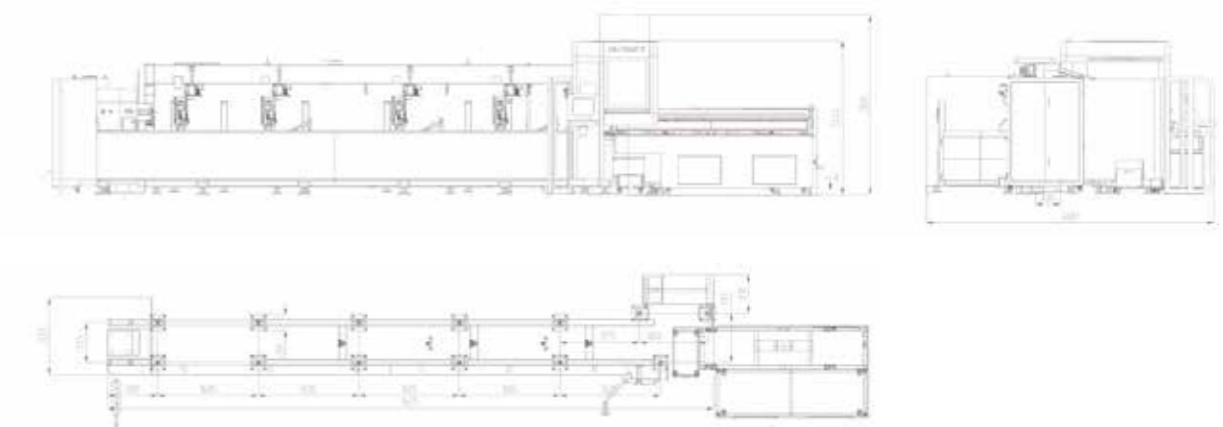


Tube Splicing Technology

- The operating control offers 50+ kinds of tube splicing patterns, for convenience of subsequent welding, such as splicing of male and female head of square tube, 90° arc splicing, splicing of round tube tee, splicing of cut-through holes, 45° splicing of hexagon, splicing of angle iron and channel steel, etc.

Machine Foundation

*The marked size has about 10mm error
*The dimensions of the standard configuration of the machine are for reference only. Please refer to the three views of the order configuration for the actual machine dimensions.



Cutting Samples



Cutting Capacity

Model	20mm	40mm	60mm	80mm	100mm	120mm	140mm	160mm	180mm	200mm	220mm	240mm	260mm	Diameter
TP65S	[Progressive bar chart showing capacity for TP65S]													
TP80S	[Progressive bar chart showing capacity for TP80S]													

Legend: round tube square tube

The actual machines shall prevail and above data & pictures are only for reference.